GENERAL Specifications

ULTRASONIC VORTEX FLOWMETER (SUS series)

TOKICO

GS-F3010E-03

Overview

The ultrasonic vortex flowmeter is designed for the liquid. The Karman vortex regularly generated in the downstream of the vortex shedding bluff body put in the flow is detected with the non-contact ultrasonic sensor.

The signals by vortex are detected with the ultrasonic in high accuracy. Totalized flow and instantaneous flow are displayed on the site, and 4~20mA analog signal and pulse signal are output.



•High Accuracy

Since the Karman vortex frequency is detected by ultrasonic, the flow can be measured to a high accuracy of \pm 1% RD (\pm 0.5% RD) with a wide flow rate range.

•High Reliability and Durability

The flowmeter excels in reliability and durability because there is no moving part. Moreover, the maintenance of the flowmeter is easy because the structure is simple due to only a vortex shedder in the housing.

•Vibration and Noise Resisting Structure

Since the high frequency ultrasonic sensor is used, the flowmeter is not affected by such of a mechanical noise as piping vibration.

• Easy Display Switching

The content of the display can be easily changed to the integrated flow or the instantaneous flow from the outside by a magnet.

•Analog Output of Two Lines Type

To decrease the power consumption, the analog output is made by two wire system.

•Flow Alarm

Flow alarm of the instantaneous flow rate for both the upper limit and the lower limit can be set to output the flow alarm.

• Fail Safe

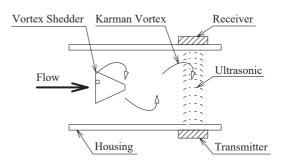
The flow is detected with two ultrasonic sensors through the measurement is possible with one sensor by the self-diagnosis function even if another sensor breaks down.

• Replaceable on Line

The ultrasonic sensor assembly for more than 3"(or 80mm²) can be detached from the flowmeter housing while the flowmeter is installed at piping.



Principle of Operation



Standard Specification (Measuring Unit)

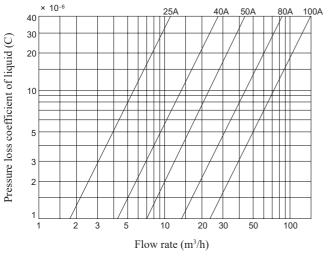
(1.10000011111	8				
Applicable Fluid	Liquid (However, the liquid which corrodes SUS316 is not available)				
Accuracy	±1.0% RD (± 0.5% RD)				
Flow Rate Range	to the connect	0.6~200m³/h (However, the flow rate range according to the connection size is shown in the attached table)			
Fluid Temperature	-20~160°C (Drip-proof type) -20~120°C (Flame-proof type)				
Working Pressure	Max.5 MPa				
Connection Size	25mm (1B)~1	00mm (4B)			
Process Connection	Wafer / Flang	e			
Flange Rating	JIS 10K, 20K ANSI 150, 30	0			
	Hansina	SCS 16 (Wafer)			
Wetted Material	Housing	SCS 16 (Flange)			
	Sensor Unit SUS 316L				
Installation Piping	Horizontal, Vertical, Diagonal				

Standard Specification (**Indicator**)

•	,				
Display		8 digits LCD Instantaneous Flow (Tolal Value/Reset Value) Instantaneous Flow/ Alarm Number			
	Type	Pulse after coefficient is corrected			
Pulse	Output Signal	Open Collector			
Output	Capacity	30V DC 50mA			
	Duty	About 50%			
	Type	Instantaneous Flow (Accuracy± 0.1% FS)			
Analog	Output Signal	4 ~ 20mA (2 line type)			
Output	Time Constant	1 second ~ 199 second			
	Load Resistance	$0 \sim 500\Omega$			
	Туре	Upper and Lower Limit Flow or Alarm			
Alarm Output	Output Signal	Open Collector (Time of Alarm:ON,Normal Time:OFF)			
	Capacity	30V DC 50mA			
Power S	upply Voltage	24V DC ± 10%			
Structure	e	Flame-proof (Exd II BT4) Drip-proof (JICC 0920, IECIP66 equivalent)			
Ambient	Temperature	-20 ~ 60°C			
Surround	ling Humidity	10 ~ 95% (Non-condensate)			

Pressure Loss Characteristics

The pressure loss is calculated from the next expression. $\triangle P = c \times \gamma$ $\triangle P$: Pressure loss (MPa), c: Pressure loss coefficient (under table), γ : Density of fluid (kg/m³)



Flow Rate Range Accuracy: ± 1.0%

Conn.	Accuracy Guaranteed Minimum Flow of ±1% (m³/h)											Max.
Size	Dynamic Viscosity (×10-6m ² /s)											Flow
(mm)	0.3	0.5	0.7	1	2	3	4	5	7	10	20	(m³/h)
25	0.6	0.9	1.2	1.7	3.4	5.1	6.8	8.5	12	_	_	14
40	0.7	1.1	1.6	2.2	4.4	6.6	8.8	11	16	22	_	36
50	0.8	1.3	1.8	2.5	5.0	7.5	10	13	18	25	50	60
80	1.4	2.3	3.2	4.6	9.2	14	19	23	32	46	92	115
100	2.3	3.7	5.2	7.4	15	23	30	37	52	74	148	200

Standard Calculation and Unit of Output Pulse

Conn. Size (mm)	Totalized Flow	Instantaneous Flow	Min. Unit of Output Pulse
25 40	8 digits	3 digits Unit of min.digit : 1×10 ⁻⁴ m ³ /h	0.1 L/P
50 80 100	Unit of min.digit :0.1m ³	3 digits Unit of min.digit : 1×10 ⁻³ m ³ /h	1.0 L/P

Note) The totalized flow, the instantaneous flow, and the unit of the output pulse can be individually set.

Parameter List

Parameter	Value which can be set
Unit of Instantaneous Flow	L, m ³ , /s, min, h, day
Unit of Totalized Flow	L, m ³
The Maximum Instantaneous Flow	From 10% of max. flow to max. flow
Unit of Output Pulse	0.1, 1, 10, 100L/P, 1m ³ /p
Time Constant	1 ~ 199 seconds
Upper Bound Flow of Flow Alarm	1 ~ 110%
Low Bound Flow of Flow Alarm	0 ~ 99%
Connection Point Output	Alarm, Flow Alarm, Pulse

Flow Rate Range which can be measured

Conn.	Mi	Minimum Flow which can be measured (m³/h)										Max.
Size		Dynamic Viscosity (×10-6m ² /s)										
(mm)	0.3	0.5	0.7	1	2	3	4	5	7	10	20	(m ³ /h)
25	0.1	0.15	0.2	0.28	0.6	0.9	1.2	1.4	2.0	2.8	5.7	14
40	0.2	0.3	0.4	0.53	1.0	1.5	2.0	2.5	3.5	5.0	10	36
50	0.3	0.4	0.52	0.74	1.4	2.0	2.7	3.4	4.7	6.7	14	60
80	0.5	0.8	1.0	1.4	2.4	3.6	4.8	6.0	8.4	12	24	115
100	1.0	1.5	1.8	2.4	3.9	5.8	7.7	9.6	14	20	39	200

Flow Rate Range Accuracy: ± 0.5% (Option)

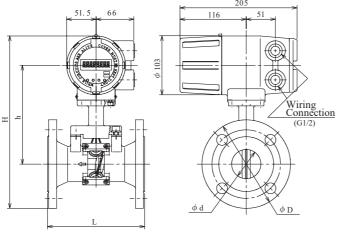
For Water (at 20°C)

(- /
Conn. Size (mm)	Flow Rate Range (m³/h)
25	
40	4.5 ~ 16
50	6.9 ~ 29
80	15 ~ 70
100	24 ~ 119

Basic Models

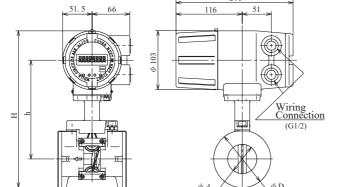
1 2 3	4	5	6	7	8	9	10	11	12		Contents						
F U T										ULTRASONIC VORTEX FLOWMETER (SUS series)							
	В	8								1 B (25 m	m)						
Conn. Size										1 ¹ / ₂ B (40 mm)							
(mm)	2 D (50 mm)																
(11111)	0	8							3 B (80 mm)								
	1	0								4 B (100 n	nm)						
Design Press	sure		Н							Max. 5 MPa	ı						
				_						Always – (h	yphen)						
Indicator					I					Flame-proof	Structure (Exd II B	Γ4)					
indicator					K					Drip-proof S	Structure (JICC 0920,	IECIP 66 equivalent)				
										Analog Output	Pulse Unit	Alarm Output	Flow Alarm Output				
Output Sign	o.1					A				$4 \sim 20 \text{ mA}$	_	Open Collector	_				
Output Sign	aı					F				$4\sim 20\ mA$	-	_	Open Collector				
						P				$4\sim 20\ mA$	Open Collector	_	_				
							_			Always – (hyph							
								В		ANSI CLASS 1	50 (Wafer, 1	Flange)					
								D		ANSI CLASS 3		• /					
								K		JIS 10K	(Wafer,	Flange)					
								L		JIS 20K	(Wafer,	Flange)					
								M		JIS 30K	(Wafer)						
								N		JIS 40K	(Wafer)						
Flange Rati	ng							R		JPI CLASS 150							
								S		JPI CLASS 300		Flange)					
								1		DIN PN10	(Wafer)						
L								2		DIN PN16	DIN PN16 (Wafer)						
								3		DIN PN25 (Wafer)							
4 DIN PN40 (Wafer)																	
Y JISG3451F12 (Wafer)																	
Connection Type									Wafer								
Connection Type R Flange (RF)									R	Flange (RF)							

Dimension Drawing



Flange Type (For JIS 10K)

Conn. Size		Dime	ensions	(mm)		Approx
(mm)	L	ϕ d	ϕ D	h	Н	Weight (kg)
25	150	25.7	125	155	269	6.1
40	150	39.7	140	163.5	285	7.3
50	170	51.1	155	173	302	8.7
80	200	71.1	185	177.5	321.5	12.5
100	220	93.8	210	189	345.5	16.0

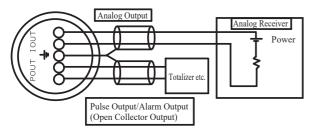


Wafer Type

Conn. Size		Dimensions (mm)									
(mm)	L	ϕ d	ϕ D	h	Н	Weight (kg)					
25	93	25.7	63	155	238	4					
40	106	39.7	81	163.5	256	4.5					
50	120	51.1	100	173	275	5					
80	160	71.1	127	177.5	293	7					
100	180	93.8	157	189	319	8.5					

Wiring Procedure (Recommended cable is CEV-S sectional area of wick wire is 1.25sq or more)

Vortex flowmeter



- 1. Wire with shielded cable from the flowmeter to power supply and to totalizer etc. according the drawing as shown left. When grounding the cable shield, use a single point of grounding on the flowmeter side or the host device side.
- 2. Analog signal loop is composed by connection with a load resistance between "I OUT (+)" and "I OUT (-)". The loop supplys with power to the flowmeter.
- 3. The pulse output/the alarm output is used by connecting a power supply with a power supply limitation resistance between "P OUT (+)" and "P OUT (-)".
- 4. For other wiring methods, please refer to the instruction

Installation Area Selection Attention

- In case that the flowmeter mounting pipe is vibrating or unstable, support the pipe firmly.
- For vertical piping, it is recommended to install the meter so that the liquid is filled in the pipe and flows up from the
- The acceleration should be restrained less than 9.8 m/s² to protect the connections
- Provide sufficient room around the flowmeter for periodic maintenance and for ease of wiring and piping.

Piping Connection Attention

- Make sure to set flow direction shown on the flowmeter the actual fluid flow direction.
- Straight pipe (Inlet:10D or more,Outlet:2D or more) is regured to prevent drift or rotational flow from affecting the accuracy. (D:Connection Size)
- Inside diameter of the piping connected inlet and outlet side of the flowmeter should be equal or larger than the inside diameter of the flowmeter to ensure the flow measurement

Co	nn.Size	Inside Diameter of Flowmeter	Connected Piping
25/	4~50A	Schedule 40 equivalent	Schedule 40 equivalent or lager inside diameters than this
80A	A~100A	Schedule 80 equivalent	Schedule 80 equivalent or lager inside diameters than this

• If a feeding pump like plunger or bellows type is used, pulsation flow will causes measuring error. Minimize the pulsation flow by means of an orifice and an accumulator.

- A location of the valve installation is preferable the downstream side of the flowmeter.
- Please hold the line pressure higher than the next value at the exit side of the flowmeter to prevent the cavitation.
 - $Pd=2.7 \times \triangle P+1.3 \times Po$ Pd : The downstream side pressure (MPa abs, absolute pressure) $\triangle P$: Pressure loss (MPa)

 - Po : Steam pressure of fluid at temperature when measuring (MPa abs, absolute pressure)
- The gasket must not protrude in the passage between the flowmeter and the connected piping to secure the flow measurement accuracy.
- When pressure tap is required, locate 2 to 7 inner pipe diameters downstream of the flowmeter outlet.
- Align the flowmeter with piping using appendant collors. Misalignment will cause accuracy instability.

Ordering Instruction

	Item	Contents	
1	Application	For Production Control etc	
2	Applicable Fluid	Name, Composition, Existence of Admixture, Exstence of Corrosive	
3	Flow Rate	Maximum, Norrmal, Minimum, Full scale, (Use time par day)	(m³/h)
4	Temperature of Fluid	Maximum, Norrmal, Minimum	(°C)
5	Fluid Pressure.	Maximum, Norrmal, Minimum	(MPa)
6	Viscosity and Density of Fluid	Viscosity (at°C), Density (at°C)	
7	Connection Standard	Connection Structure, Connection Size, Flange standard, etc	
8	Applied Regulations	Name of Regulations and Standards	
9	Flow Alarms	Alarms Set Values of Hige and Low Limit Flow	(%)
10	Connected Meter	Totalizer and Recorder, Indicator, etc	(m)
11	Power Supply		

^{*}Be sure to read the instruction manual carefully before you use this meter to ensure you use it correctly.

Contact

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^{*}Note that the contents may be subject to change without notice.