

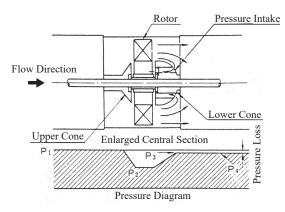
# TURBINE FLOWMETER

#### Overview

TURBINE FLOWMETER has an excellent performance with its distinctive structure. Comparing with the flow meter using other method, it has compact and lighter design and is also able to make highly precision measurement in the wide measurement range. This is a typical turbine meter being extensively adopted among the every industrial fields such as trading, for the use in the process management and control etc.



#### **Principle of Floating Rotor**



# **Standard Specification** (Measuring Unit)

Appl	icable Fluid	Water, Petroleum, Chemical Liquid,			
, ippi	icuote i fuiu	LPG, LNG, etc			
Accu	iracy	±0.2 % or ±0.5 %			
Flow	Rate Range	0.36~3500 m <sup>3</sup> /h			
Fluic	l Temperature	$-250\sim500^{\circ}\mathbb{C}  \left( \begin{array}{c} \text{From -10 to 80 } \mathbb{C} \text{ in case of the} \\ \text{one with an intelligent counting} \\ \text{unit} \end{array} \right)$			
Max	Working Pressure.	Rated Pressure of Flange			
Fluic	l Viscosity	5 mm <sup>2</sup> /s or below			
Con	nection Size	20~350 mm (3/4~14B)			
Flan	ge Rating	J I S 10K, 20K FF or RF ASME JPI 150, 300 RF			
	Housing	SUS304			
		SUS631 (For Capacity Model 54 or less)			
Material	Blade	SUS430 (For Capacity Model 57 or more)			
M	Bearing	Super Hard Alloy			
	Others	SUS304			
Pipir	ng Installation	Horizontal Piping			
Paint	t Color	Silver (Painting is only applied to the counting unit)			

### Features

• Wide Measurement Range and High Accuracy Compared with other types of flowmeters, TURBINE FLOWMETER is much smaller and lighter and can measure accurately in a very wide flow range. The high precision integrating accuracy of ±0.2% can be always maintained for business transaction purpose and ±0.5% for general purpose with excellent accuracy repeatability.

#### • Extremely Wide Range of Application

#### Applicable fluid

Being of stainless steel construction, the meter has was very high corrosion resistance. Therefore, the range of application is extremely wide, including water, petroleum and chemical liquids.

#### Temperature

By selecting a suitable pickup coil for the standard measuring unit according to the temperature of the fluid to be handled, the meter can be applied for a wide range of temperature from -250  $\degree$  to 500  $\degree$ .

#### Pressure

As the housing is of pressure resistant cylindrical form, the meter can be used for high pressure fluid measuring purposes. (highest record of performance: 343MPa)

#### • Unique Rotor Floating Structure

The rotor rotates in a floating state by a unique fluid-dynamic balancing structure, which facilitates to provide very high accuracy in a wide flow range and superb durability.

#### • Light and Compact Structure for Easy Maintenance

The light and compact structure facilitates easy handling and maintenance.

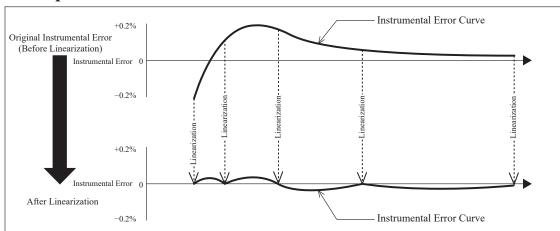
#### **Type of Preamplifier and Specifications**

Composition	Without Intelligent Counting Unit								
Туре	Standard Type	Highly Sensitive Type	Non-frequency Multiply Meter	Frequency Multiplication Type					
Code	MA	NA	OX	РХ					
Applicable Object	Standard for the Capacity Model 60 or below	For the Pick Up Coil B		Standard for the Capacity Model 63 or above					
Power Supply	12V DC	± 1.2V	24V DC	$c \pm 2.4 V$					
Current Consumption	30 r	nA	100 mA						
Output Pulse	4V±1V <sup>P-P</sup> (No (Floating Voltage	on-correction) e: 6.5 V or less)	7V±1.5V <sup>P.P</sup> (Non-correction) (Floating Voltage: 3 V or less)	6V±1.5V <sup>p.p</sup> (Non-correction) (Floating Voltage: 3.5 V or less)					
Load Resistance	1kΩ(+	side)	200Ω(- side)						
Ambient Temperature		-10~	80°C						
Explosion Proof Structure	Explosion Proc (Separated Type: Exp		Explosion Proof (Exd I BT4)						
Wiring	2-core shield wire (Core wire cross sectional area: 0.75 to 2 mm <sup>2</sup> )								
Transmitting Distance	2km (When cross sectional area of core wire is 0.75 to 2 mm <sup>2</sup> )								
Wiring Connector		G1/2 (PF 1/2 Female Thread)							

### **Basic Model with Intelligent Counting Unit**

We have greatly improved maintenance performance by combining the Intelligent counting unit that has a communication function to the Turbine meter. The intelligent counting unit receives the pulse detected in the pickup coil and carries out the linearization and various corrective calculations such as the correction in volumetric expansion. And selectively displays the amount of totalized flow, momentary flow rate etc. It also outputs the pulse signal or analog signal to the receiver according to the flow volume. Also, the calculation for temperature correction is capable by connecting resistance temperature sensor from the outside.

Write in or read out of the various set data and flow rate value etc. can be made by the button or smart communication. The communication signal is layered to the analog signal (4 to 20mA) from digital signal after the modulation of FSK (Frequency Shift Keying), the communication can be made without use of any special communication line.



#### **Example of the Linearization**

		1				1				
			Minimum Flo	w Rate (m <sup>3</sup> /h)	Rate (m <sup>3</sup> /h)					
Capacity	Conn.Size	Accuracy	$t \pm 0.5\%$	Accuracy	$t \pm 0.2\%$			Meter Constant	Max. Output	Strainer Standard
Model	(mm)	1mm <sup>2</sup> /s or below	5mm <sup>2</sup> /s or below	1mm <sup>2</sup> /s or below	5mm <sup>2</sup> /s or below	Continuous	Intermittent	(P/L)	Frequency (Hz)	Screen Mesh
33(05)	20	0.36	0.9	1.2	1.6	2.2	2.7	830	620	200
36(06)	25	0.48	1.5	1.8	2.5	3.6	4.5	490	610	100
38(07)	25	0.6	2.0	2.0	3.0	6.6	8.0	270	600	100
41(08)	25	1.0	3.5	4.5	6.5	14	18	130	650	80
43(09)	50	1.4	4.5	6.0	9.0	21	26	85	610	80
45(10)	50	2.0	5.6	8.0	12	30	36	60	600	80
47(11)	50	3.6	7.2	10	18	58	72	35	700	80
50(12)	80	6.0	15	17	30	90	110	20	610	80
52(13)	80,100	10	25	23	38	150	180	12	600	80
54(15)	100	20	37	40	53	280	340	5.5	520	40
57(16)	150	35	47	63	66	450	580	2.4	390	40
58(17)	200 **1	50	61	80	90	660	820	1.25	280	40
60(18)	250 *1	75	100	110	120	1,200	1,450	0.58	230	40
63(19)	300 **1	150	160	210	230	1,800	2,230	0.58 **2	360	40
64(20)	350 **1	220	225	280	300	2,800	3,500	0.38 **2	370	40

## Flow Range and Specification

Note) 1. Capacity in ( ): former type

2. Meter constant and max.output frequency are approx. values (to be confirmed by calibration).

3. This table shows values for standard specification.

4. Continuous run means the hours of operation from 8 to 24 hours per day, Intermittent run means the operation of 8 hours or less.

5. %1 : Connection of 4 models for capacity model (from 58 to 64) can be made with one size smaller connection as an option.

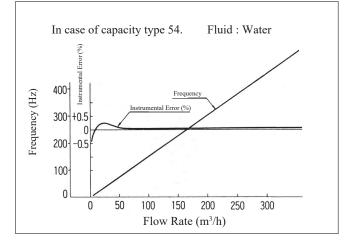
6.  $\times$ 2 : Meter constant for the model 63 and 64 is the case of PX (frequency multiplying type amplifier) is used.

In the case that the meter constant with intelligent counting unit, 0.29P/L for model 63 and 0.19 P/L for model 64.

7. The flow rate at minimum sensitivity (flow rate that can be detected by the meter) is the 1/2 value of minimum flow rate at accuracy  $\pm 0.5\%$ . Flow rate under this may not be detected.

(It depends the flow rate that exceeds the minimum sensitivity may not be detected under the certain circumstance.) The range from minimum sensitivity flow rate to minimum flow rate at accuracy  $\pm 0.5\%$  is out of our guarantee.

#### **Performance Characteristic**



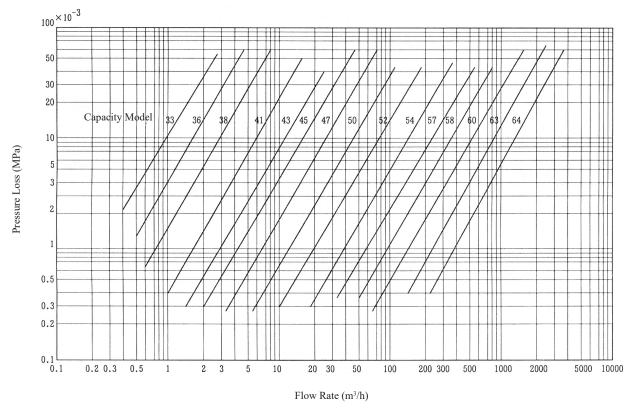
# **Standard Specification of Intelligent Counting Unit**

$\sim$ · · · ·	nuui u »peemeunen								
	Display	LCD Display							
1	Totalizing Counter	8 digits Select between compensation and non-compensation.							
	Reset Counter	(Note: Compensation can be selected if the temperature compensation function is available) Unit: L, m <sup>3</sup> , kL							
Disolay	Instantaneous flow	Maximum 7 digits, Unit: /min, /h							
Dis	Temperature Display	Maximum 5 digits (If temperature input is available)							
1	Mode	Indicates Display Mode or Test Mode							
1	Alarm	Displays Number of Occurrences and Elapsed Time of Alarm							
1	Selection of Display	Selection by Use of Magnet							
	* Linearization	Approximate Compensation of 4-line sections(5 Points) (up to 10-line Sections as an option)							
us	* Temperature Compensation	Range of Compensation: - 50 ~ 150°C Temperature Input: Resistance Temperature Sensor(Pt100,Specified Current:2mA) The Temperature span of the resistance temperature sensor can be adjusted.Compensation by JIS K 2249 Petroleum or General Quadratic Expression							
Functions	Coefficient Compensation	Set the Constant number of the flowmeter between 0.0001 and 1.9999							
Fun	Measuring Chamber Thermal Expansion Compensation	Compensation of the Thermal Expansion of Measuring Chamber							
	* Compensation of Resistance Temperature Sensor	Approximate Compensation of 2-line sections (3 points) (up to 10-line Sections as an option)							
	Elapsed Time since occurrence of Abnormal Condition	Measurement of Elapsed time since Occurrence of Abnormal Condition							
ý	Accuracy of linearization Computation	Within ±0.005 % (at the point of measurement)							
Accuracy	Accuracy of Temperature Compensation Computation	Within ±0.075 %							
A	Analogue Output Accuracy	Within ±0.5 % FS							
	Output Signal								
Pulse Output	Description of Output	Select Compensated/ non-compensated Pulse, and Alarm Output (Note: Compensation can be selected if the temperature compensation function is available)							
se C	Capacity of Output	30V, 0.1A							
Pul	Pulse Width	Select from $0.3 \sim 0.7$ ms, $6 \sim 14$ ms, $60 \sim 140$ ms							
	Transmission Distance	1 km or less (For 1.25 mm <sup>2</sup> Cable Conductor), 2 km or less (For 2 mm <sup>2</sup> Cable Conductor)							
tput	Output Signal	$4 \sim 20 \text{ mA} (2 \text{ wire type})$							
Analogue Output	Description of Output	Select Compensated/ non-compensated Instantaneous flow (Note: Compensation can be selected if the temperature compensation function is available)							
lalog	Response Time	$0.5 \sim 60s$ (Set at intervals of $0.5s$ )							
	Transmission Distance	1 km or less (For 1.25 mm <sup>2</sup> Cable Conductor), 2 km or less (For 2 mm <sup>2</sup> Cable Conductor)							
Con	munication Protocol	Smart Communication (When selected 4 wire type Open Drain or 2 wire type Analogue Output only)							
Pow	er Supply	DC 24 V $\pm 10\%$ (When Open Drain or Voltage Pulse, DC 12 V $\pm 10\%$ can be used)							
Pow	er Consumption	28 mA or less							
Bac	kup Function	Compensated / Non-compensated Integrated Value							
Para	meter Setting	Set the push button on the display panel or via communication protocol.							
Waterproof Construction		IP66							
		Explosion-Proof Construction (Exd II BT4)							
	losion-Proof Construction								
Exp	losion-Proof Construction	$-10 \sim 60^{\circ} \mathbb{C}$ (Storage Temperature Range: $-20 \sim 80^{\circ} \mathbb{C}$ )							

Note) 1.\* marked item is option.

2. Pulse output and analogue output cannot be done at the same time.

**Pressure Loss Characteristic** 



Note) This diagram indicates the case of water at Specific Gravity: 1.00, Viscosity: 1.00mm²/s.

 $\triangle P = \{ Viscosity(mPa \cdot s) \ ^{1/4} \times \ \{ Specific Gravity \} \ ^{3/4} \times \triangle P(Water) \}$ 

### **Standard Unit of Receiver**

	Recei	ver
Capacity Model	Coefficient Correction Output Unit : L/P	Totalizing Meter Standard Unit : L
33(05)	0.01	1
36(06)	0.01	1
38(07)	0.01	1
41(08)	0.01	1
43(09)	0.1	10
45(10)	0.1	10
47(11)	0.1	10
50(12)	0.1	10
52(13)	0.1	10
54(15)	1	100
57(16)	1	100
58(17)	1	100
60(18)	10	1,000
63(19)	10	1,000
64(20)	10	1,000

Note) Figure in the ( ) of capacity model shows the former model code.

#### **Standard Unit** of Intelligent Counting Unit

	Intelligent Counting Portion									
Capacity Model	Totalizing Meter Standard Unit : kL	Momentary Flow Rate Specified Unit : kL/h	Coefficient Correction Output Unit : L/P							
33(05)	1 (L)	1 (L/h)	0.01							
36(06)	1 (L)	1 (L/h)	0.01							
38(07)	1 (L)	1 (L/h)	0.01							
41(08)	1 (L)	1 (L/h)	0.01							
43(09)	0.01	0.01	0.1							
45(10)	0.01	0.01	0.1							
47(11)	0.01	0.01	0.1							
50(12)	0.01	0.01	0.1							
52(13)	0.01	0.01	0.1							
54(15)	0.1	0.1	1							
57(16)	0.1	0.1	1							
58(17)	0.1	0.1	1							
60(18)	1	1	10							
63(19)	1	1	10							
64(20)	1	1	10							

Note) Figure in the ( ) of capacity model shows the former model code.

#### 5 6 7 8 9 10 11 12 13 14 15 16 1 2 3 4 17 Contents TURBINE FLOWMETER F P L ( 20mm) В 6 $3/4 \mathrm{B}$ В 8 1 B 25mm) ( 5 2 B 50mm) 0 ( 0 8 3 B ( 80mm) Conn. 0 4 B (100mm) 1 Size. 6 B 1 5 (150mm) 2 0 8 B (200mm) 10 B 2 5 (250mm) (300mm) 12 B 3 0 14 B (350mm) 3 5 Intermittent Maximum Flow Rate (connection) 3 3 2.7 m<sup>3</sup>/h ( 20mm) ( 25mm) 3 6 4.5 m<sup>3</sup>/h 3 8 25<u>mm</u>) $8 m^3/h$ ( 4 1 18 m<sup>3</sup>/h ( 25mm) 4 3 26 m<sup>3</sup>/h ( 50mm) 4 5 36 m<sup>3</sup>/h 50mm) ( 4 7 50mm) 72 m<sup>3</sup>/h ( Capacity Model 5 0 ( 80mm) 110 m<sup>3</sup>/h 5 2 180 m<sup>3</sup>/h (80, 100mm) 5 4 340 m<sup>3</sup>/h ( 100mm) 5 7 580 m<sup>3</sup>/h 150mm) ( 5 8 200mm) 820 m<sup>3</sup>/h ( 0 6 1450 m<sup>3</sup>/h 250mm) ( 6 3 2230 m<sup>3</sup>/h 300mm) ( 4 3500 m<sup>3</sup>/h 6 ( 350mm) Applicable Flange Standard Hydraulic Test Pressure Max.Working Press. **ASME** · JPI MPa MPa JIS В 1.20 1.80 10 K Pressure D 2.85 1.90 150 F 3.10 4.65 20 K G 7.44 4.96 300 Object to be applied Housing Blade P P SUS631 Standard for the Model 54 or below Material SUS304 ΡB SUS430 For the Model 57 or more Always use - (Hyphen) Structure Fluid Temperature -10~80 °C Integrated Model А Transmitter -10°C or below С Separated Model $80^\circ\!\!\mathrm{C}$ or more Fluid Temperature Blade Material Туре -20°C ~180°C А For Norm. Temp. (SUS631) SUS430) Pickup Coil Reluctance В 180℃ or more For High Temp. Magnetism Coil С For Low Temp. -20℃ or below Applied Capacity Model Fluid **Explosion Proof** Type Power Temperature Exd II BT4 (Separated Model : d2G4) 33 ~ 60 Type Standard Type 180℃ or below М А 12V DC Preamplifier 33 ~ 64 Type Highly Sensitive Type 180℃ or more Ν А Non-frequency Multiplication Type 0 Х $33 \sim 60$ Type Exd II BT4 -10~ 80°C 24V DC Frequency Multiplication Type Р Х $63 \sim 64$ Type Always use - (Hyphen) Extension for Low Temperature (-20°C or less) L Extension Extension for High Temperature (80°C or more) Η Х None

#### **Basic Model without Intelligent Counting Unit**

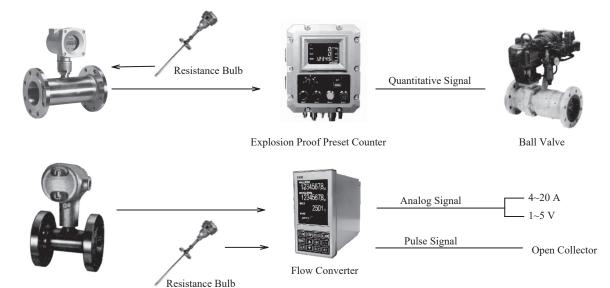
Note) For maximum pressure in use : 220  $^\circ\!\!C$  or less for JIS, and 38  $^\circ\!\!C$  or less for ASME-ANSI

									5		<u> </u>			5				
1 2 3	4	5	6	7	8	9	10	11	12	13	14	15	16	17		Contents		
FPL															TU	RBINE FLOWMETE	2	
	В	6													3/4	B (20mm)		
	В	8													1	B (25mm)		
	0 5												2	B (50mm)				
	0	8													3	B (80mm)		
Conn.	1	0													4	B (100mm)		
Size.	1	5													6	B (150mm)		
	2	0													8	B (200mm)		
	2	5													10	B (250mm)		
	3	0													12	B (300mm)		
	3	5													14	()		
			3	3												$.7 \text{ m}^3/\text{h}$ ( 20mm)		
			3	6											4	.5 m <sup>3</sup> /h (25mm)		
			3	8												m <sup>3</sup> /h (25mm)		
			4	1												m <sup>3</sup> /h (25mm)		
			4	3											26 m <sup>3</sup> /h (50mm)			
			4	5												m <sup>3</sup> /h (50mm)		
Capacity			4	7												m <sup>3</sup> /h (50mm)		
Model			5	0											110 m <sup>3</sup> /h (80mm)			
			5	2												$m^{3}/h$ (80, 100		
			5	4												m <sup>3</sup> /h (100mm		
			5	7												m <sup>3</sup> /h (150mm		
			5	8												m <sup>3</sup> /h (200mm		
			6	0												m <sup>3</sup> /h (250mm		
			6	3												m <sup>3</sup> /h (300mm	, ,	
			6	4												m <sup>3</sup> /h (350mm	,	
															Max.Working Press.	Hydraulic Test Pressure MPa		ange Standard
					_										MPa		JIS	ASME·JPI
Pressure					В										1.20	1.80	10 K	
					D										1.90	2.85		150
					F										3.10	4.96	20 K	
					G										4.96	7.44		300
							D								Housing	Blade		be applied
Material						P			-					SUS304 SUS631 Standard for Type 54 or le				
						Р	В	-							SUS430 Standard for Type 57 or more			
Counting	Trait							-	e.	٨	V				Always use - (Hyphen)			
Counting U	nit								5	А	Ŷ	Α			Intelligent Counting Un			
Extension	- Always use - (Hyphen)																	
Extension														Х	None			

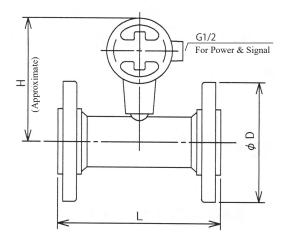
### **Basic Model with Intelligent Counting Unit**

Note) For maximum pressure in use : 220  $^\circ\!\!C$  or less for JIS, and 38 $^\circ\!\!C$  or less for ASME-ANSI

### **Example of Instrumentation**



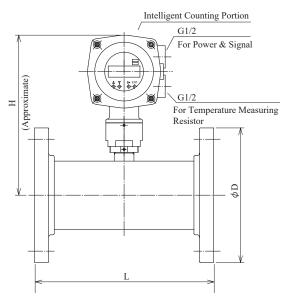
## **Dimension Drawing**



	Conn.Size.	Di	n)	Approx. Weight	
Model Code	(mm)	L	Н	φD	(kg)
FPL B633	20	140	210	98	5
FPL B836	25	140	215	108	6
FPL B838	25	140	215	108	6
FPL B841	25	140	215	108	6
FPL 0543	50	165	225	152	11
FPL 0545	50	165	225	152	10
FPL 0547	50	165	225	152	9
FPL 0850	80	254	240	190	16
FPL 0852	80	254	240	190	15
FPL 1052	100	305	240	229	29
FPL 1054	100	305	250	229	24
FPL 1557	150	356	275	279	36
FPL 2058	200	406	300	343	65
FPL 2560	250	508	325	406	105
FPL 3063	300	610	350	483	160
FPL 3564	350	711	365	533	200

Note) This table is for ASME JPI 150 Flange. However, the Dimension "L" is the same as JIS 20K, ASME JPI 300.

## **Dimension Drawing**



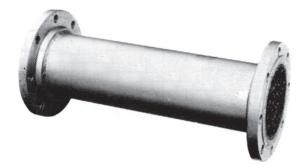
Conn Size	n Size Dimension (mm)							
(mm)	L	Н	φD	Weight (kg)				
20	140	235	98	6				
25	140	240	108	7				
25	140	240	108	7				
25	140	240	108	7				
50	165	250	152	12				
50	165	250	152	11				
50	165	250	152	10				
80	254	265	190	17				
80	254	265	190	16				
100	305	265	229	30				
100	305	275	229	25				
150	356	300	279	37				
200	406	325	343	66				
250	508	350	406	106				
300	610	375	483	161				
350	711	390	533	201				
	20 25 25 50 50 50 80 80 100 100 150 200 250 300	Conn.Size. (mm) L   20 140   25 140   25 140   25 140   25 140   25 140   25 140   50 165   50 165   80 254   100 305   150 356   200 406   250 508   300 610	Conn.Size. (mm) L H   20 140 235   25 140 240   25 140 240   25 140 240   25 140 240   50 165 250   50 165 250   50 165 250   80 254 265   100 305 265   100 305 275   150 356 300   200 406 325   250 508 350   300 610 375	Conn.Size. (mm)LH $\phi$ D2014023598251402401082514024010825140240108251402401082514024010850165250152501652501525016525015280254265190100305275229150356300279200406325343250508350406300610375483				

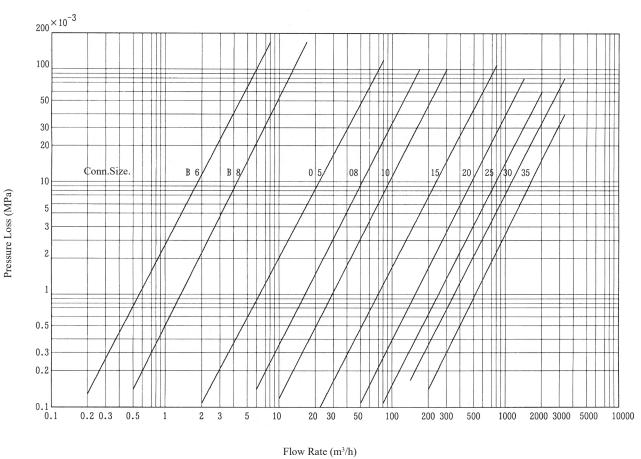
Note) This table is for ASME · JPI 150 Flange. However, the Dimension "L" is the same as JIS 20K, ASME · JPI 300.

#### Accessories [Straightener]

#### Overview

The straightener has multiple flow straightening fine tubes inside the main body. In order to keep the accuracy stable, the straightener shall be installed on the upstream side of the turbine meter.





### **Pressure Loss Characteristic**

Note) This diagram indicates the case of water at Specific Gravity: 1.00, Viscosity: 1.00mm<sup>2</sup>/s.

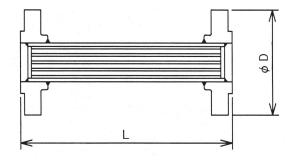
 $\triangle P = \{ Viscosity(mPa \cdot s)^{-1/4} \times \{ Specific Gravity \}^{-3/4} \times \triangle P(Water) \}$ 

#### **Basic Model**

1 2 3	4	5	6	7	8	Content	is		
F L S						Straightener			
	В	6				3/4 B	(20mm)		
	В	8				1 B	(25mm)		
	0	5				2 B	(50mm)		
	0	8				3 B	(80mm)		
Conn. Size.	1	0				4 B (	(100mm)		
	1	5				6 B (	(150mm)		
	2	0				8 B (	(200mm)		
	2	5				10 B	(250mm)		
	3	0				12 B	(300mm)		
	3	5				14 B (	(350mm)		
						Max.Working Press.	Applicable F	lange Standards	
						MPa	JIS	ASME • JPI	
Pressure	•		В			1.20	10 K		
TICSSUI	C		D			1.90		150	
	F		F			3.10	20 K		
		G		G 4.96		300			
					Housing	Rectifying Pipe			
Material	Material		В	Р	STPG 370(Standard)	- SUS 304			
			Р	Р	SUS 304	505 304			

Note) For maximum pressure in use : 220  $^\circ\!\!C$  or less for JIS, and 38  $^\circ\!\!C$  or less for ASME-ANSI

# **Dimension Drawing**



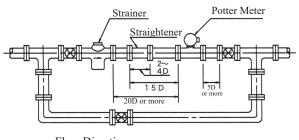
Conn.Size.	Dimens	ion (mm)	Approx.Wight
(mm)	L	$\phi$ D	(kg)
20	100	98	1.6
25	110	108	2.2
50	210	152	7
80	330	190	15
100	410	229	22
150	610	279	42
200	810	343	82
250	1010	406	130
300	700	483	145
350	800	533	200

Note) This table is for ASME · JPI 150 Flange. However, the Dimension "L" is the same as JIS 20K, ASME · JPI 300.

#### **Cautions for Use**

#### (1) Caution for Flowmeter Piping Installation

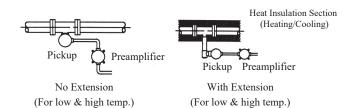
Example of Standard Piping (According to JIS Z8765)



Flow Direction -

D : Meter Connection Size

If the fluid temperature is -10°C less or 80°C more, please separate the Pickup and Preamplifier.(Please remind that the wire length between Pickup and Preamplifier shall be 5 m or less.)



#### (2) Caution for Wiring

**Ordering Instructions** 

• Wiring must be used 2 wick shield line. The relation between the thickness and the transmission distance of the wick wire is shown in the table below.

Core Cross Section Area	Transmission Distance
0.9 mm <sup>2</sup>	1.2 km and less
1.25 mm <sup>2</sup>	1.2~1.5 km
2.0 mm <sup>2</sup>	1.5~2.5 km

- Please install straight tubes upstream and the downstream of turbine meter like left drawing to correctly reproduce the accuracy at the time of calibration. And, please set up the straightener in turbine meter.
- Please set up the detection edges such as thermometer and pressure gauges (Well) from meter exit to the downstream sides of 5 D or more. And, adjust the flow on the downstream sides of the meter.
- Please use a concentric reducer when you install reducer at the entrance of the meter.
- For the evaporation prevention of the fluid, please maintain the value which satisfies the following expression in fluid pressure P on the meter exit side.
  - $P \ge 2 \triangle P + 1.25$ Pv (According to API MPMS 5.3)  $\triangle P$ : Pressure Loss of meter in the maximum flow rate Pv: Steam pressure of fluid at maximum working temperature
- Please avoid the installation in the following places to prevent a turbulence and secure a normal signal because turbine meter detects a minute flow signal.

Please separate as a standard by 10 m or more.

① High voltage or high current source and the vicinity of that wiring ② Place of magnetic field

- The Turbine meter shall be placed where the vibration is as little as possible. If large vibration is existed, the flow rate is detected in error even there is no state of flow (Output of pulsation in error)
- Please ground the earth by one point on the receiver side.
- Wiring must not coexist with the electric wire tube etc. of the same position duct as power line of 100 V AC or more.Please separate by 1 m or more when adjoining concurrently even in the case of an different duct.

	Item	Contents			
1	Applications	To classify the usage in the Process Control, Trading, Receiving or Shipment etc.			
2	Applicable Fluid Name	Name, Composition, With or without contaminant			
3	Accuracy	$\pm 0.2\%, \pm 0.5\%$			
4	Flow Rate	Maximum, Normal, Minimum (Time of	Use For Each Day)	(L/h or m <sup>3</sup> /h)	
5	Operating Temperature	Maximum, Normal, Minimum	(°C)		
6	Operating Pressure	Maximum, Normal, Minimum	(MPa)		
7	Viscosity and Specific Gravity	Viscosity (at $^{\circ}$ C), Specific Gravity (at $^{\circ}$ C)			
8	Connection Standard	Connection Size and Flange Standard, etc.			
9	Flow Direction	From the Right to the Left / From the Left to the Right			
10	Counting Unit	Unit of Counter (for th	ne Intelligent Counting Unit)	(1	L)
11	Sending Unit	Unit of the Output Pulse (for the	he Intelligent Counting Unit)	(1	L/P)
12	Applied Regulations	Name of Regulation and Standards			
13	Attached Equipment	Necessity of the Strainer, Straightener or Valve etc.			
14	Power Supply				

\*Be sure to read the instruction manual carefully before you use this meter to ensure you use it correctly. \*Note that the contents may be subject to change without notice.

Contact

#### Tokico System Solutions, Ltd.

Global Business Div. Sales Management Headquarters Parale Mitsui Bilding,8,Higashida-cho,Kawasaki-ku, Kawasaki-shi,Kanagawa 210-0005 Japan TEL. 81-50-3852-5336 FAX. 81-44-222-7155 URL: https://www.tokicosys.com/en/